

Work Order ID 122218

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122218

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Item ID: D119-646-211 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/11/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D119-646	B

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D119-646-211 CHG004								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

14-07-15

DAS
31
9-89

JUL 24 2014

DAS
31
9-89

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Item ID: D119-646-211 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube with Run-On Landing Wearplates LH
 Start Date: 7/11/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/11/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00		DAS					
130				06					
Packaging	Memo	0.00		9-89					
Packaging	Identify and pack for shipping as per PPP D119-646-211								
	Location: <u>904</u>								
	PPP rev: <u>SD</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUL 24 2016

[Signature]

MLJ 14-07-24

[Signature]
14-7-24

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Work Order ID: 122218

122218

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM IPP Rev:B
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:C 12.11.05
chg004 (ECN 13-534) DD verf:JLM IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	0.0000	1	1		DAS 06 9-89	
D119-646-241									**	118419			
Replacement Skidtube with Run-On Wearplates (Fits LH or RH)													
D119-646-311		Manufactured	No			110	Each	3.0000	1	1		DAS 06 9-89	
D119-646-311									**	117880			
Ground Handling													
	DAS 31 9-89				<u>Location</u> PKG013 108878 110806			<u>Loc Qty</u> 3 1 2					DAS 06 9-89
D3883-1		Manufactured	No			110	Each	8.0000	2	2		DAS 33 9-89	
D3883-1									**				
Saddle, Outboard LH													
	DAS 31 9-89				<u>Location</u> ST398 112535 113812 116930			<u>Loc Qty</u> 8 4 2 2		112535			DAS 06 9-89
D3884-1		Manufactured	No			110	Each	8.0000	2	2		DAS 33 9-89	
D3884-1									**				14-07-11
Saddle, Inboard LH													
	DAS 31 9-89				<u>Location</u> ST398 113601 116972			<u>Loc Qty</u> 8 6 2		113601			

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

570.0000

16

16

D2652

Bushing

DAS
33
9-89

DAS
06
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

526

103643

88

113796

16

115133

412

117876

8

120480

2

103643

AN3C50A

Purchased

No

110

Each

195.0000

8

8

AN3C50A

Bolt

DAS
33
9-89

DAS
06
9-89

1407-11

DAS
31
9-89

Location

Loc Qty

Loc Code

ST346

75

M129692

75

ST354

45

125606

1

M128319

44

ST514

75

M128491

75

128319

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

531.0000

12

12

AN4C6A

Bolt

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

217

m125709

30

m128324

187

ST517C

300

m128403

300

128324

MS21250-05-006

Purchased

No

110

Each

116.0000

8

8

MS21250-05-006

BOLT

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

124291

10

ST506

106

M128431

41

M128606

65

128431

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Work Order ID: 122218

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

110

Each

6,023.000

8

8

DAS
33
9-89

NAS1149C0332R

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST278

6023

122063

41

125654

777

m126319

61

m127306

2500

m127410

563

m127831

26

m128591

84

m129390

600

m129499

1371

**

DAS
06
9-89

NAS1149C0432R

Purchased

No

110

Each

2,838.000

24

24

DAS
33
9-89

NAS1149C0432R

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST278

2838

119124

6

121255

2

122441

29

m125807

1369

m126221

1432

**

DAS
06
9-89

NAS1149C0532R

Purchased

No

110

Each

547.0000

8

8

DAS
33
9-89

NAS1149C0532R

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST277

547

116513

55

m128537

492

**

14-07-11

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

838.0000

8

8

MS21043-3

Nut

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST306	758	
m128398	137	
m129472	121	
m129521	500	

DAS
33
9-89

129472

MS21043-4

Purchased

No

110

Each

3,498.000

13

13

MS21043-4

Nut

**

DAS
33
9-89

DAS
33
9-89
14-05-11

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST306	3458	
m128300	397	
m128429	61	
m128798	1500	
m128818	1500	

128300

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110 Each

791.0000 12 12

D2712

Set Screw

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST009	741	
101775	5	
107365	2	
108882	1	
113809	233	
115155	250	
121858	250	

DAS
31
9-89

113809

D3672-7

Manufactured No

110 Each

1,196.000 24 24

D3672-7

Phenolic Washer

DAS
33
9-89

14-07-11

DAS
33
9-89

Location

Loc Qty

Loc Code

FG	25	
93370	25	
ST055	1171	
103641	2	
111568	187	
113195	466	
120476	500	
83501	16	

DAS
31
9-89

113195

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each 1,525.000 24 24

D3672-3

Phenolic Washer

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	111	
84432	11	
89273	100	
ST055	1414	
107316	19	
110251	8	
112455	500	
113746	379	
121577	500	
89273	7	
93925	1	

113746

DAS
06
9-89

D3407-041 Manufactured No

110 Each 7.0000 1

D3407-041

Tow Ring

**

1

B/20147

DAS
28
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
ST444	3	
107840	3	
ST463	4	
119184	4	

D3417-5 Manufactured No

110 Each 100.0000 1 1

D3417-5

Washer

**

DAS
33
9-89

14-07-11

DAS
06
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
ST038	100	
109907	46	
118983	26	
119575	18	
120433	10	

119575

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Work Order ID: 122218

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube with Run-On Landing Wearplates LH

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

294.0000

1 1

D3456-1

Washer

DAS

33

9-89

35

36

3-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

287

107629

1

113126

1

115051

185

121045

100

115051

DAS

06

9-89

D3417-7

Manufactured No

110 Each

37.0000

1 1

D3417-7

Washer

DAS

33

9-89

14-07-11

Location

Loc Qty

Loc Code

ST038

37

102368

37

102368

DAS

31

9-89

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